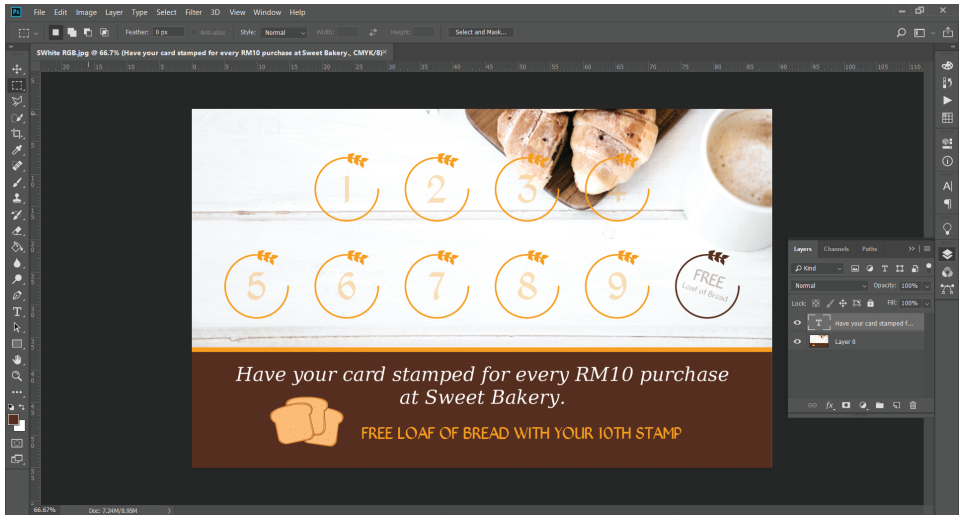
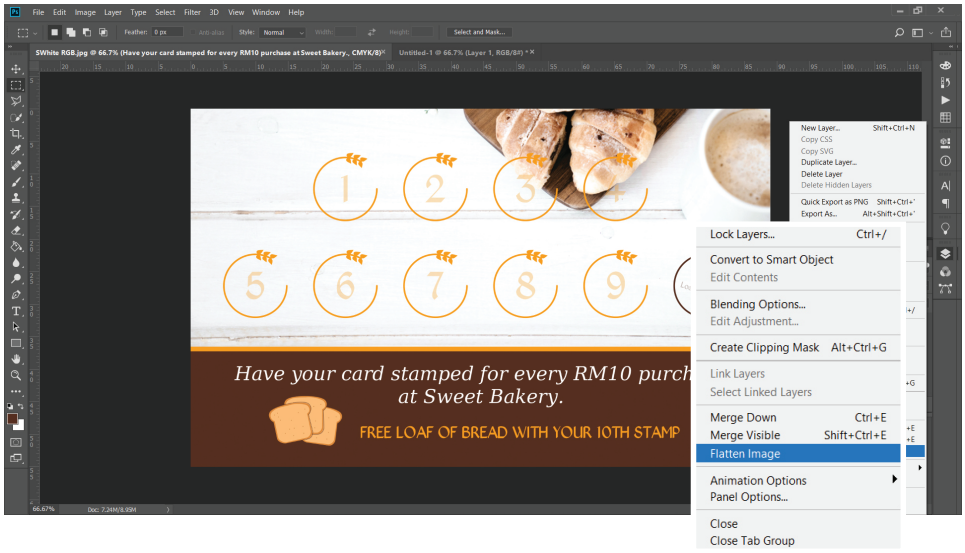
Step 1 : File with layers



Step 2 : Go to Layer > Flatten Image to merge all layers to 1 layer



Step 3 : Done flatten image & save the artwork to PDF