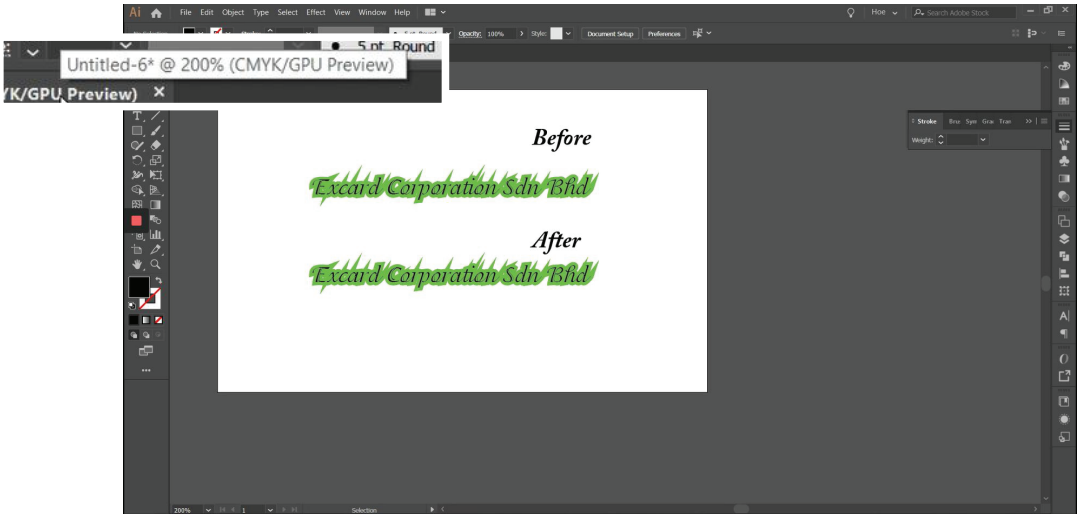
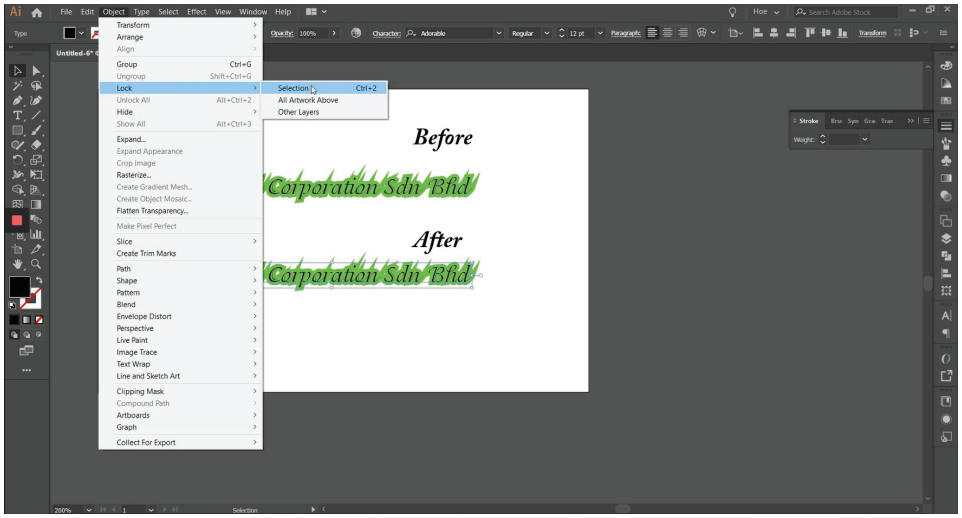
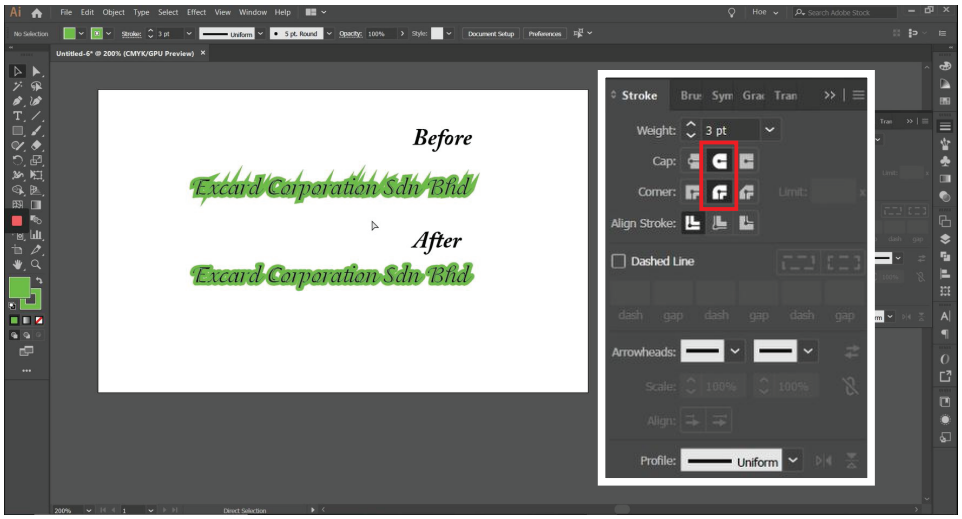
Step 1 : Ensure the document mode in CMYK.



Step 2 : Lock the 1st layer font and select the stroke.



Step 3 : Go to Stroke, select Round Cap and Round Join. Stroke perfect in printing.