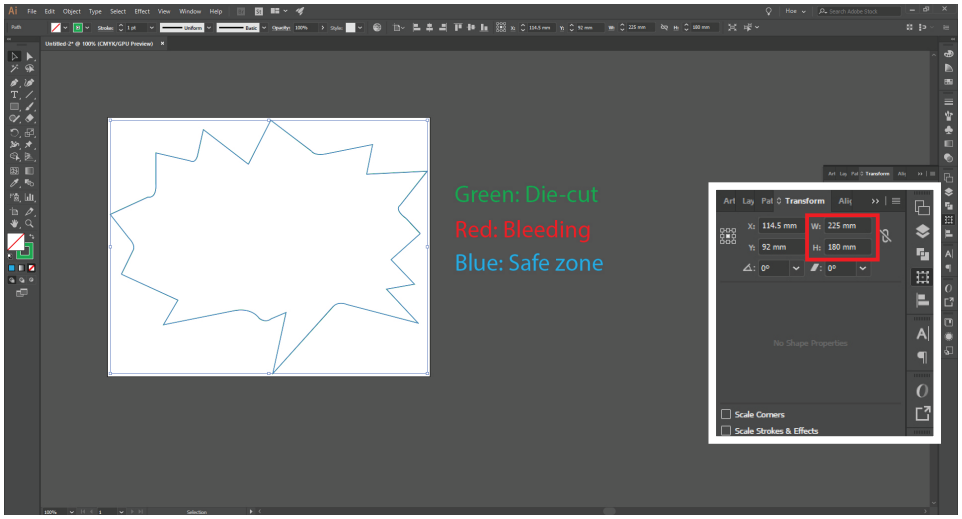
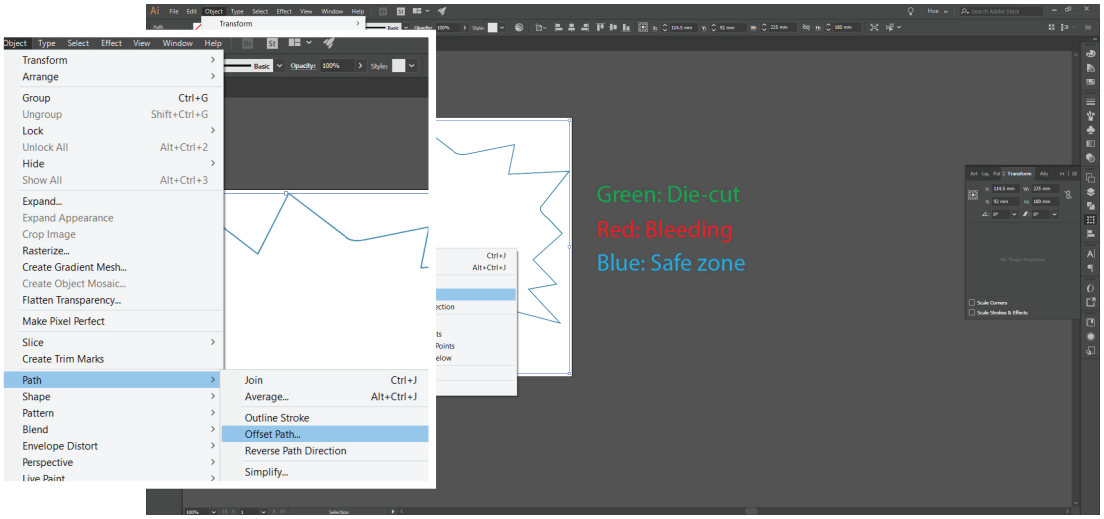
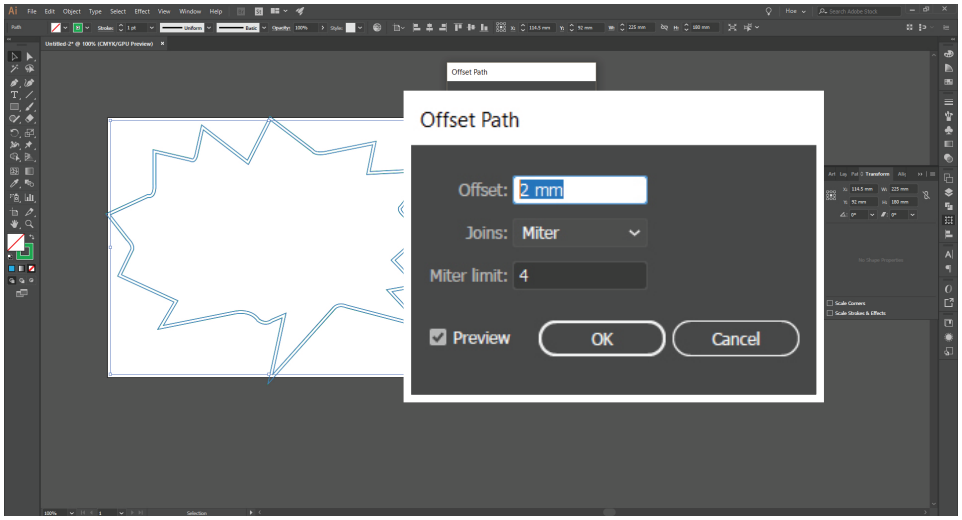
Step 1 : Draw your die line and ensure the size is correct without decimal point



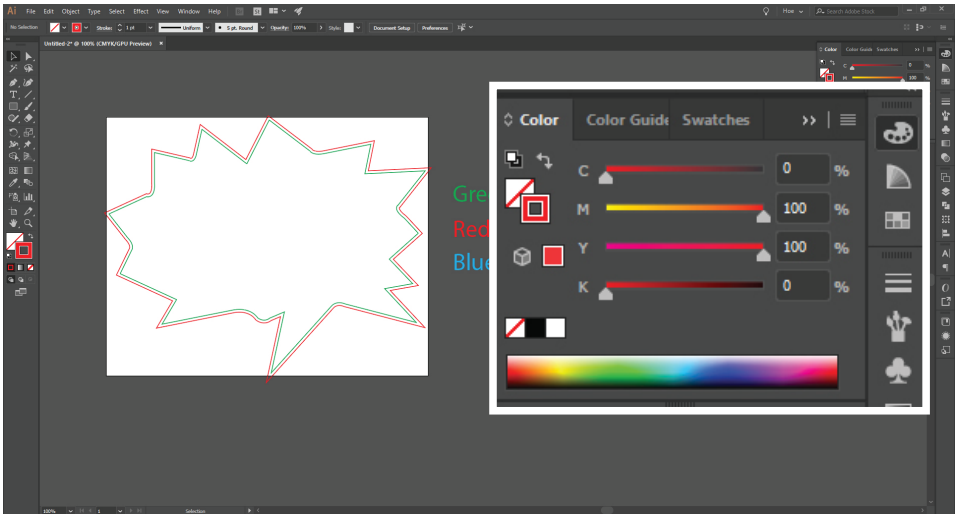
Step 2 : Go to Object > Path > Offset Path, to create the die line in bleeding size



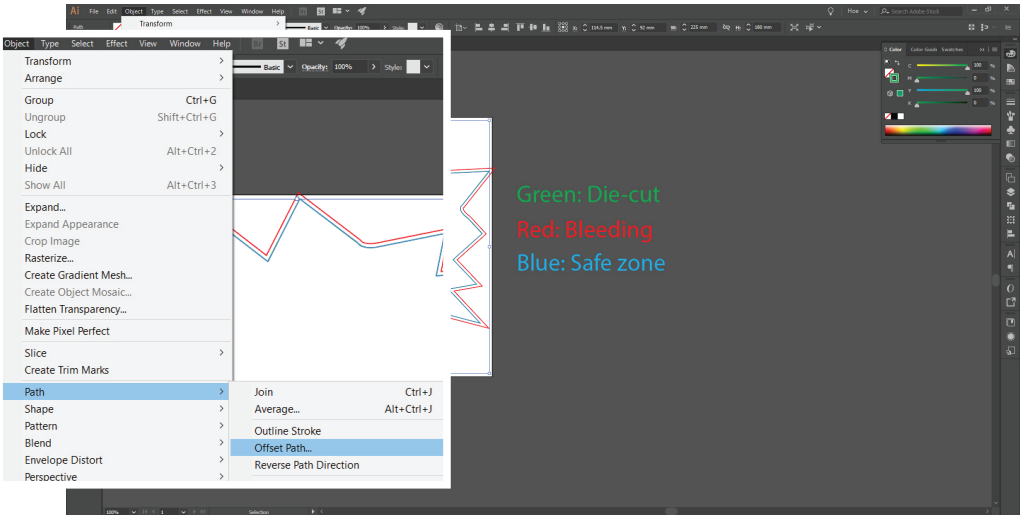
Step 3 : Set the Offset to 2mm. Remember to click preview to ensure the outcome is correct



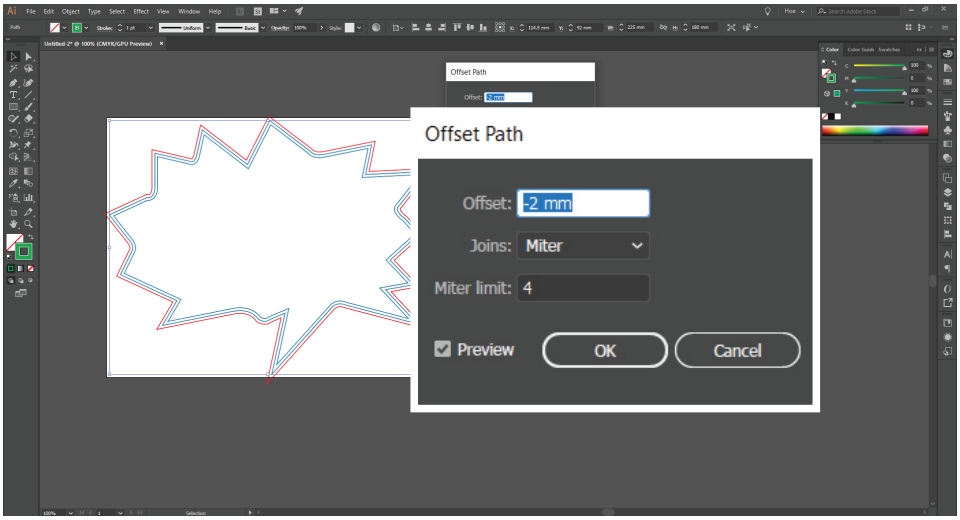
Step 4 : Change the color to red, so that you know this is bleeding size die line



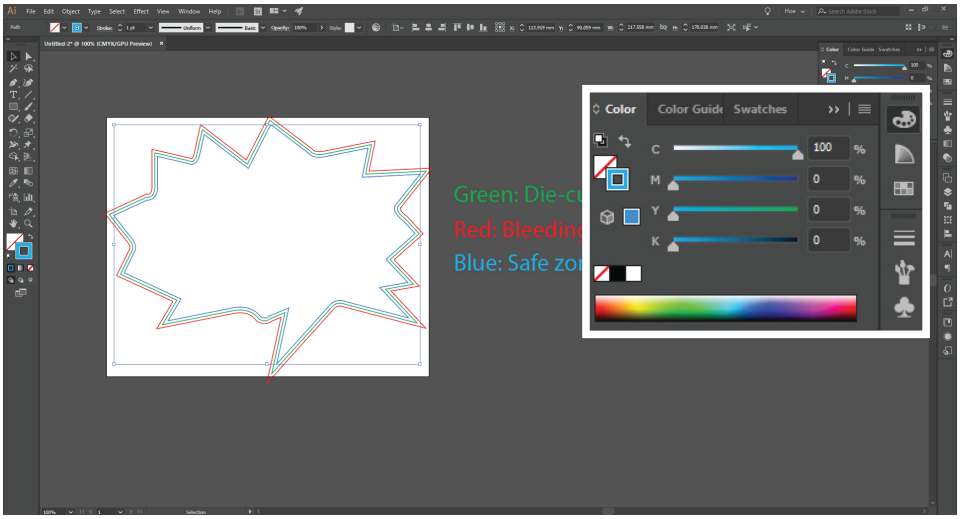
Step 5 : Go to Object > Path > Offset Path, to create the safe zone die line as references



Step 6 : Need set the Offset -2mm to make the die line smaller than actual size



Step 7 : Change the color to Cyan (our standard safe zone color)



Step 8 : Save the artwork as PDF file and done